

United States Patent and Trademark Office

UNITED STATES DEPARTMENT OF COMMERCE United States Patent and Trademark Office Address: COMMISSIONER FOR PATENTS P.O. Box 1450 Alexandria, Virginia 22313-1450 www.uspto.gov

APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
09/451,084	11/30/1999	MIKHAIL AKOPYAN	PM-264880	8576	
23459	7590 _ 07/23/2004		EXAMINER		
ARTHUR J. O'DEA			KIBLER, VIRGINIA M		
LEGAL DEP. COGNEX CO	ARTMENT DRPORATION		ART UNIT	PAPER NUMBER	
ONE VISION	· · 		2623		
NATICK, M.	MA 01760-2077 DATE MA			21	

Please find below and/or attached an Office communication concerning this application or proceeding.

· • •							
		Application	on No.	Applicant(s)			
Office Action Summary		09/451,08	14	AKOPYAN ET AL.			
		Examiner		Art Unit			
		Virginia M	Kibler	2623			
 Period for	The MAILING DATE of this commun	ication appears on the	cover sheet with the c	orrespondence address			
THE M Extensi after SI - If the pe - If NO pe - Failure Any rep	RTENED STATUTORY PERIOD F AILING DATE OF THIS COMMUN ons of time may be available under the provisions X (6) MONTHS from the mailing date of this comr eriod for reply specified above is less than thirty (3 eriod for reply is specified above, the maximum st to reply within the set or extended period for reply by received by the Office later than three months patent term adjustment. See 37 CFR 1.704(b).	ICATION. of 37 CFR 1.136(a). In no evenunication. O) days, a reply within the statuatutory period will apply and witwill, by statute, cause the apply.	ent, however, may a reply be tin utory minimum of thirty (30) day Il expire SIX (6) MONTHS from lication to become ABANDONE	nely filed s will be considered timely. the mailing date of this communication D (35 U.S.C. § 133).	ı.		
Status							
1) 🛛 F	Responsive to communication(s) file	ed on <i>05 May 2004</i> .					
•	This action is FINAL . 2b) This action is non-final.						
•	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.						
Dispositio	n of Claims						
5)□ C 6)図 C 7)図 C	Claim(s) <u>1-36</u> is/are pending in the say of the above claim(s) is/acclaim(s) is/acclaim(s) is/are allowed. Claim(s) <u>1-36</u> is/are rejected. Claim(s) <u>21-26</u> is/are objected to. Claim(s) are subject to restrict	re withdrawn from co					
Applicatio	n Papers						
10)□ T A	he specification is objected to by the drawing(s) filed on is/are applicant may not request that any objected teplacement drawing sheet(s) including the oath or declaration is objected to	: a) ☐ accepted or b) ection to the drawing(s) b g the correction is requir	ne held in abeyance. See ed if the drawing(s) is ob	e 37 CFR 1.85(a). ejected to. See 37 CFR 1.121(d	d).		
Priority un	der 35 U.S.C. § 119						
12) A a) 1 1 2 3	cknowledgment is made of a claim All b) Some * c) None of: Certified copies of the priority Certified copies of the priority Copies of the certified copies application from the Internations the attached detailed Office actions	documents have bee documents have bee of the priority docume onal Bureau (PCT Rul	en received. en received in Applicati ents have been receive e 17.2(a)).	ion No ed in this National Stage			
2) Notice 3) Informa	of References Cited (PTO-892) of Draftsperson's Patent Drawing Review (Fation Disclosure Statement(s) (PTO-1449 or No(s)/Mail Date		4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal F 6) Other:				

Art Unit: 2623

DETAILED ACTION

Response to Amendment

1. The amendment received on 5/5/04 has been entered. Claims 1-36 remain pending.

Claim Objections

Claims 21-26 are objected to because of the following informalities:
 Regarding claim 21, "course" should be changed in "coarse" in lines 15 and 16.
 Claims 22-26 depend on claim 21, and are thereby objected to.
 Appropriate correction is required.

Claim Rejections - 35 USC § 103

- 3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1-4, 14, 17, 21, 24, 25, 27, and 28 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334) in view of Ueda et al. (5,271,068).

Regarding claims 1 and 27, Nichani et al. ("Nichani") discloses a method for training a system to inspect a spatially distorted pattern (Col. 3, lines 65-67). The method comprises receiving a digitized image of an object 54 (Figure 4). The image includes a region of interest which is divided into a plurality of windows, thereby "sub-regions" (Col. 7, 36-49). Note, Nichani discloses the windows should be big enough to

Art Unit: 2623

accommodate the uncertain orientation of the package at run time (Col. 7, 43-46). However, a conventional image-based inspecting method is used to reliably inspect each window or "sub-region" (Col. 12, lines 14-17), thereby the size of each sub-regions is small enough such that a conventional inspecting method can reliably inspect each of the sub-regions. Nichani also discloses training a fine search tool and an inspection tool for a respective model for each of the plurality of sub-regions (Col. 6, lines 26-30), building a search tree for determining an order for inspecting the plurality of sub-regions (Col. 9, lines 17-21), and training a coarse alignment tool 56 (Figure 4) for the region of interest (Col. 5, lines 55-58) so as to enable providing at run time an approximate location for a root sub-region of a single search tree (Figure 7; Col. 9, lines 12-67, Col. 10, lines 1-28). Nichani discloses constructing a minimum spanning forest constituted by a plurality of trees (Col. 9, lines 53-63). While Nichani does not expressly state building a single search tree, Nichani discloses the number of trees can be manually input (Col. 9, lines 64-67, Col. 10, lines 1-4). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified the number of search trees disclosed by Nichani to include specifying a single search tree because it is well known in the art and would be a matter of design choice depending on the number of local alignment points (Col. 9, lines 64-67, Col. 10, lines 1-4). Nichani does not recognize dividing the region of interest in its entirety into a plurality of non-overlapping sub-regions. However, Ueda et al. ("Ueda") teaches that it is known to divide the region of interest 21 in its entirety into a plurality of non-overlapping sub-regions (Figure 3a, Col. 8, lines 4-25). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified the dividing the region of interest disclosed by Nichani

Art Unit: 2623

to include dividing the region of interest in its entirety into a plurality of non-overlapping sub-regions, as taught by Ueda, because it is a methodology routinely implemented in the art for inspection using template matching.

Regarding claims 14 and 21, Nichani discloses a method and apparatus for inspecting a spatially distorted pattern (Abstract, lines 1-2). The arguments analogous to those presented above for claim 1 are applicable to claim 14. Nichani discloses a memory for storing a digitized image of an object (Col. 5, lines 39-43), a region divider for dividing the digitized image of a region of interest into a plurality of sub-regions (Col. 7, 40-43), a coarse alignment 56, a fine search tool (Col. 3, lines 65-67) for locating each of the sub-regions sequentially in an ordered based on search tree information (Col. 4, lines 1-4), and an image-based inspector for inspecting the sub-regions (Col. 4, lines 28-29).

Regarding claims 2, 17, and 24, the arguments analogous to those presented above for claim 1 are applicable to claims 2, 17, and 24. Nichani discloses the size of the sub-regions being small enough such that a conventional inspecting method can reliably inspect each of the sub-regions. While Nichani does not recognize being able to approximate each of the sub-regions by an affine transformation, it would have been an obvious matter of design choice to specify the approximating the sub-regions by an affine transformation. Affine transformation is well known and routinely implemented in the art for correcting geometric distortions in an image, as well as for adding visual effects.

Regarding claims 3, 25, and 28, Nichani discloses establishing the order so that location information for located ones of the sub-regions is used to minimize a search range for neighboring ones of the sub-regions (Col. 9, lines 13-40).

Art Unit: 2623

Regarding claim 4, Nichani does not appear to recognize using a correlation search. However, Ueda detaches that it is known to train a search tool for respective models for each of the plurality of sub-regions using a degree of resemblance, or correlation search (Col. 14, lines 5-45). Ueda discloses templates corresponding to each sub-region, rather than a single model. However, it would have been an obvious matter of design choice to have modified the templates corresponding to each sub-region disclosed by Ueda to include a single model for each template because it would minimize the time required to search each sub-region. Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified the training disclosed by Nichani to include using a correlation search as taught by Ueda because it is a methodology routinely implemented in the art to match a template and an image.

5. Claims 6, 8, 10, 16, 23, 29, and 30 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334) in view of Ueda et al. (5,271,068) in further view of Companion et al. (6,330,354).

Regarding claim 6, Nichani discloses a method for inspecting a spatially distorted pattern (Col. 3, lines 65-67). The method comprises running a coarse alignment tool to approximately locate the spatially distorted pattern within a region of interest (Col. 11, lines 9-11) so as to provide an approximate location for a root sub-region of a single search tree (Figure 7; Col. 9, lines 12-67, Col. 10, lines 1-28), running a fine alignment tool in an order according to the single search tree and using the approximate location of the root sub-region to locate a plurality of sub-regions within the region of interest so as to provide fine location information (Col. 9, lines 12-67, Col. 10, lines 1-63; Col. 12, lines 25-67, Col. 13, lines 1-36). Note, Nichani discloses the windows should be big

Art Unit: 2623

enough to accommodate the uncertain orientation of the package at run time (Col. 7, 43-46). However, a conventional image-based inspecting method is used to reliably inspect each window or "sub-region" (Col. 12, lines 14-17) using respective models (Col. 6, lines 26-30), thereby the size of each sub-regions is small enough such that a conventional inspecting method can reliably inspect each of the sub-regions using respective models. The arguments analogous to those presented above for claim 1 are applicable to claim 6. Ueda discloses producing a degree of resemblance for each of the sub-regions (Col. 8, lines 16-25), but does not disclose producing a difference image. However, Companion et al. ("Companion") teaches that it is known to produce a difference image (Abstract). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified the template matching disclosed by Nichani and Ueda to include producing a difference image, as taught by Companion, because it is a methodology routinely implemented in the art in order emphasize the sub-region's deviation from the template to facilitate the inspection.

Regarding claim 29, the arguments analogous to those presented above for claims 6 and 27 are applicable to claim 29.

Regarding claims 8, 16, 23, and 30, Nichani discloses inspecting each of the sub-regions using the fine location information and the image-based inspecting method (Col. 13, lines 40-57). Nichani does not appear to specify producing both a difference image and a match image. However, Ueda discloses producing a correlation for each non-overlapping sub-region (Col. 8, lines 16-39). Companion teaches that it is known to produce a difference image for each of the sub-regions (Col. 5, lines 1-7). Companion also teaches that it is known to combine the difference images into a single difference

Art Unit: 2623

image (Col. 6, lines 10-12). Therefore, it would have been obvious to one of ordinary skill in the art to have modified the inspection as disclosed by Nichani to include producing and combining difference images, as taught by Companion, as well as match images, as taught by Ueda, because it is well known in the art of template matching in order to further inspect each sub-region.

Regarding claim 10, the arguments analogous to those presented above for claim 2 are applicable to claim 10.

6. Claims 34-36 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334) in view of Ueda et al. (5,271,068) and in further view of He et al. (6,088,482).

Regarding claims 34-36, the arguments analogous to those presented above for claim 6 are applicable to claims 34-36. Nichani and Ueda do not appear to disclose combining all location information to produce a distortion vector field. However, He et al. ("He") teaches that it is known to compare location information with model location information so as to provide a distortion vector and to combine all location information to produce a distortion vector field for each sub-region (Figure 10; Col. 12, lines 33-39). He also teaches that it is known to allow for pass/fail decisions based on user-specified tolerances (Col. 7, lines 46-48). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified the location information disclosed by Nichani and Ueda to include producing a distortion vector field as taught by He because it allows for the correction of spatial distortions (Col. 5, lines 21-23).

Art Unit: 2623

7. Claims 5 and 20 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334) and Ueda et al. (5,271,068) as applied to claims 1 and 14 above, and further in view of Aiyer et al. (5,777,729).

Regarding claims 5 and 20, Nichani discloses training the image-based inspection tool for the respective model for each of the sub-regions (Col. 6, lines 26-30). Nichani and Ueda do not disclose performing the training by using a golden template comparison method. However, Aiyer et al. ("Aiyer") teaches that it is known to train the inspection tool for the respective model for each of the plurality of sub-regions performed by using a golden template comparison method (Col. 7, lines 64-67 and Col. 8, lines 1-11). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified the training of the inspection tool disclosed by Nichani and Ueda to use the golden template comparison method, as taught by Aiyer, in order to provide more effective training.

8. Claims 7, 9, and 31 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334), Ueda et al. (5,271,068), and Companion et al. (6,330,354) as applied to claims 6 and 27 above, and further in view of He et al. (6,088,482).

Regarding claims 7 and 31, the arguments analogous to those presented above for claim 34 are applicable to claims 7 and 31.

Regarding claim 9, the arguments analogous to those presented above for claim 34 are applicable to claim 9. Ueda discloses producing a correlation for each sub-region (Col. 8, lines 16-39). Companion teaches that it is known to produce a difference image for each of the sub-regions (Col. 5, lines 1-7). Companion also teaches that it is known to combine the difference images into a single difference image (Col. 6, lines 10-12).

Art Unit: 2623

Therefore, it would have been obvious to one of ordinary skill in the art to have modified the inspection as disclosed by Nichani to include producing and combining difference images, as taught by Companion, as well as match images, as taught by Ueda, because it is well known in the art of template matching in order to further inspect each sub-region.

9. Claim 11 is rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334), Ueda et al. (5,271,068), and Companion et al. (6,330,354) as applied to claim 6 above, and further in view of Miyake (6,009,213).

Regarding claims 11, Nichani discloses inspecting each of the sub-regions (Col. 13, lines 53-54). Nichani does not recognize using location information from located ones of sub-regions to interpolate location information for a sub-region when the sub-region cannot be located. However, Miyake teaches that it is known to use interpolation based on location information for a sub-region (Col. 5, lines 62-65), as broadly as claimed. Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified the inspection method disclosed by Nichani, Ueda, and Companion to include interpolation based on location information, as taught by Miyake, and then use the interpolated location information to inspect the sub-region in order to inspect sub-regions that cannot be located.

10. Claim 12 is rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334), Ueda et al. (5,271,068), and Companion et al. (6,330,354) as applied to claim 6 above, and further in view Dance et al. (6,285,799).

Regarding claim 12, Nichani discloses training a search tool and an inspection tool for a respective model for each of sub-regions (Col. 6, lines 26-30). Nichani does not recognize using the respective models for some of the sub-regions to determine

Art Unit: 2623

respective fine location information. However, Dance et al. ("Dance") teaches that it is known to determine location information (Col. 9, lines 63-64). Dance also teaches that it is known to predict fine location information using the respective location information (Col. 9, lines 63-65). Therefore, it would have been obvious to one of ordinary skill in the art at the time of the invention to have modified the training method disclosed by Nichani, Ueda, and Companion to include determining location information and predicting location information, as taught by Dance, in order to correct blurred images recorded by digital cameras (Col. 3, lines 6-17) and thereby compensate for training that was not successfully performed on a sub-region.

11. Claim 13 is rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334), Ueda et al. (5,271,068), and Companion et al. (6,330,354) as applied to claim 6 above, and further in view Aiyer et al. (5,777,729).

Regarding claim 13, the arguments analogous to those presented above for claim 5 are applicable to claim 13.

12. Claim 33 is rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334), Ueda et al. (5,271,068), and Companion et al. (6,330,354) as applied to claim 6 above, and further in view Clark et al. (6,370,197).

Regarding claim 33, Nichani discloses using a search tool to locate the plurality of sub-regions (Col. 9, lines 17-21). Nichani does not disclose dividing the sub-regions into smaller sub-regions when one of the sub-regions cannot be located. However, Clark et al. ("Clark") teaches that it is known to further sub-divide a block or "sub-region" when a condition is not met after inspection of the sub-region (Abstract, lines 2-7). Therefore, it would have been obvious to one of ordinary skill in the art to have modified the fine

Art Unit: 2623

search tool disclosed by Nichani, Ueda, and Companion to include dividing one of the non-overlapping sub-regions into a plurality of smaller sub-regions when the one of the sub-regions cannot be located during the use of the search tree information by applying Clark's teaching to further sub-divide a sub-region when a condition is not met, in order to locate the sub-region that could not be located by the search tree information.

13. Claims 15 and 22 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334) and Ueda et al. (5,271,068) as applied to claims 14 and 21 above, and further in view of He et al. (6,088,482).

Regarding claims 15 and 22, the arguments analogous to those presented above for claim 7 are applicable to claims 15 and 22.

14. Claims 18, 26, and 32 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334) and Ueda et al. (5,271,068) as applied to claims 14, 21, and 27 above, and further in view of Miyake (6,009,213).

Regarding claims 18, 26, and 32, the arguments analogous to those presented above for claim 11 are applicable to claims 18, 26, and 32.

15. Claim 19 is rejected under 35 U.S.C. 103(a) as being unpatentable over Nichani et al. (5,673,334) and Ueda et al. (5,271,068) as applied to claim 14 above, and further in view Dance et al. (6,285,799).

Regarding claim 19, the arguments analogous to those presented above for claim 12 are applicable to claim 19.

Art Unit: 2623

Response to Arguments

16. Applicant's arguments filed 5/5/04 have been fully considered but they are not persuasive.

Summary of Applicant's Argument: Nichani does not disclose an image-based inspection method such as Golden Template Analysis, or PatInspect, as taught by the Applicant. Nichani teaches away from using a single search tree. Ueda teaches away from using non-overlapping sub-regions. Applicant's invention uses only a fine search tool to search within a plurality of non-overlapping sub-regions whereas Nichani uses a coarse alignment tool to search a plurality of windows. Nichani teaches away from combination with Companion.

Examiner's Response: Nichani discloses an image-based inspection method (Col. 5, lines 23-34, 49-54; Col. 6, lines 9-21; Col. 9, lines 1-9; Col. 11, lines 6-46; and Col. 13, lines 40-67, Col. 14, lines 1-35). The independent claims do not include the limitation of Golden Template Analysis or PatInspect, but merely an image-based inspection. As indicated by the Applicant (Page 23, para. 4), Nichani teaches three parameters that together are used to determine the presence/absence of a check-mark (Col. 13, lines 40-57). The three parameters, average of the gray level value, edge count, and shape score, are all based on the image (Col. 13, lines 58-67, Col. 14, lines 1-34). Nichani does not teach away from using a single search tree. Nichani discloses a single search tree in Figure 7. The number of trees would be a matter of design choice depending on the number of alignment points. Ueda expressly discloses dividing a region of interest in its entirety into a plurality of non-overlapping sub-regions (Figure 3a; Col. 9, lines 34-63) such that a conventional inspecting method can reliable inspect

Art Unit: 2623

each of the sub-regions. As noted by the Applicant (Page 25, para. 2), Ueda states that the subregions are formed so that adjacent subregions overlap (Col. 3, lines 24-25). However, Ueda discloses that the subregions are further subdivided into a plurality of non-overlapping parts (Col. 9, lines 34-63). Therefore, the subregion 21 (Figure 3a) disclosed by Ueda is the region of interest that is divided in its entirety into a plurality of non-overlapping sub-regions as shown in Figure 3a. Nichani discloses both coarse alignment and fine alignment (Figure 4). The claim language does not exclude the use of a coarse alignment tool. Nichani discloses an image-based inspection method (Col. 13, lines 40-67, Col. 14, lines 1-35). Companion discloses an image-based inspection method (Abstract). Nichani and Companion are combinable because they are from the same field of endeavor.

Conclusion

17. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Art Unit: 2623

Contact Information

18. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Virginia M Kibler whose telephone number is (703) 306-4072. The examiner can normally be reached on Mon-Thurs 8:00 - 5:30 and every other Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Amelia Au can be reached on (703) 308-6604. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Virginia Kibler 07/21/04

Vision Kole

MEHRDAD DASTOURI PRIMARY EXAMINER

Michidad Daston